Work Order ID 73177

Friday, August 26, 2011 7:17:18 AM

Item ID: D350-616-013 **Accept** **Setup Start** **Stop**

Revision ID:

Item Name: Deck Plate and Tie Down

Start Date: 8/26/2011 **Start Qty:** 2.00 **Cust Item ID:**

Required Date: 9/9/2011 **Req'd Qty:** 2.00 **Customer:**

Reference:

Run Start **Stop**

Approvals: **Process Plan:** CL **Date:** 11/08/24 **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr / **Revision Nbr**									
D350-616 / E									
100		0.00							
DC	**Memo**	0.00							
Document Control	Photocopy bluefile and create labels per PPP D350-616-013 CHG002								
110	Pick Kit	0.00							
Packaging	**Memo**	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	**Memo**	0.00							
Quality Control									

for BG 11-9-15

11/4/16

11/9/15 20

11/4/16 72

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Work Order ID 73177

Friday, August 26, 2011 7:17:18 AM

Item ID: D350-616-013 **Accept** **Setup Start** **Stop**

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Start Date: 8/26/2011 **Start Qty:** 2.00 **Cust Item ID:**

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QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	**Memo**	0.00				11/9/16			
Packaging	Identify and pack for shipping as per PPP D350-616-013 Location:_____ PPP Rev:_____								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	**Memo**	0.00						11/9/19	
Quality Control									

MF 11-09-16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Picklist Print

Friday, August 26, 2011 7:17:14 AM

Work Order ID: 73177

Parent Item: D350-616-013

Parent Item Name: Deck Plate and Tie Down

Start Date: 8/26/2011 **Required Date:** 9/9/2011

Start Qty: 2.00 **Required Qty:** 2.00

Comments: IPP A 07.05.22 coss issue EC
IPP Rev:B 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2360		Manufactured	No				Each	3.0000		2			
Litter Tie Down Assembly													
				Location		**Loc Qty**		**Loc Code**					
				ST221		3							
					70072	3							
D3179-041		Manufactured	No				Each	4.0000		2	11/9/9		(2)
Fwd Litter Tie Down													
				Location		**Loc Qty**		**Loc Code**					
				ST225		4							
					70581	4							
D350-616-015		Manufactured	No				Each	0.0000		2	B73179 11/9/9	B73280	
Deck Plate													

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

REFERENCE ONLY

QTY – 011	Qty – 013	Qty – 015	Part Number	Description
X			**D350-616-011**	**Full Litter Kit**
1	X		**D350-616-013**	**Deck Plate and Tie Down Kit**
	1	X	**D350-616-015**	**Deck Plate Kit**
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED 08/11/21

REV.	DESCRIPTION	BY	DATE
E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: _____
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

DESIGN	BW	**DART AEROSPACE LTD** **HAWKESBURY, ONTARIO, CANADA**
DRAWN	RF	
CHECKED	DS	DRAWING NO. REV. E
MFG. APPR.	N/A	D350-616 SHEET 1 OF 12
APPROVED	DS	TITLE SCALE
DE APPR.		AS350/355 LITTER KIT INSTALLATION NTS
DATE	08.11.07	

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